

# Work Order ID 51796

Thursday, September 03, 2009 10:44:36 AM



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Item ID: D2161-212 **BK** Accept

Revision ID: B2

Item Name: Mirror Bracket, 212

Start Date: 9/3/2009 Start Qty: 6.00

Required Date: 9/11/2009 Req'd Qty: 6.00

Reference:

Approvals: Process Plan: R/mf Date: 09-03 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2161	Rev B2

100 Weld per dwg A/R S.S. rod Batch: M102421 0.00



Large Fab

Memo 0.00

Large Fab

1-Assemble on Jig DT8065 as per Dwg D2161  
2-Weld as per Dwg D2161 Identify as D2161-212

SP 09.09.22.

110



QC

Quality Control

QC9- Inspect visual per QSI004- Fusion Welds 0.00

Memo 0.00

pl 09.09.22

120



QC

Quality Control

QC5- Inspect part completeness to step on W/O 0.00

Memo 0.00

2 S 02/01/23



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Item ID:	D2161-212	Accept		Setup	Start	
Revision ID:	B2				Stop	
Item Name:	Mirror Bracket, 212					
Start Date:	9/3/2009	Start Qty:	6.00		Cust Item ID:	
Required Date:	9/11/2009	Req'd Qty:	6.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Powdercoat Powder Coating	Black Sandtex(Ref:4.3.5.7) per QSI005 4.3  M10909C Memo START TIME: 11:30 AM FINISH TIME: 12:00 PM OVEN TEMPERATURE: 320°F	0.00 0.00							
140  QC Quality Control	QC3- Inspect Part Finish  BR Memo	0.00 0.00							
150  Packaging Packaging	Identify as per dwg & Stock Location:  Memo	0.00 0.00							


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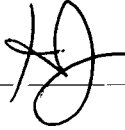
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Item ID: D2161-212 Accept  Setup Start   
Revision ID: B2 Stop   
Item Name: Mirror Bracket, 212  
Start Date: 9/3/2009 Start Qty: 6.00  Cust Item ID:  
Required Date: 9/11/2009 Req'd Qty: 6.00  Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 	QC21- Final Inspection - Work Order Release	0.00							
QC Quality Control	Memo	0.00							

09/09/28 

u 9.09.25

# Picklist Print

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Work Order ID: 51796

Parent Item: D2161-212RevB2

Parent Item Name: Mirror Bracket, 212


Comments:

Start Date: 9/3/2009

Required Date: 9/11/2009

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2013-3RevC		Manufactured	No			100	Each	4.0000	6.0000			
												
Mirror Bracket LH, 212												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse	351501 ✓	
ST	4	
51371	4	

6

D2013-4RevC		Manufactured	No			100	Each	4.0000	6.0000			
												
Mirror Bracket RH, 212												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse	351503 ✓	
ST	4	
51372	4	

6

SP 09.09.21

D2037-101RevD		Manufactured	No			100	Each	12.0000	6.0000			
												
Arm												

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	12	
41854	1	
51373	1	
51440 ✓	10	

6

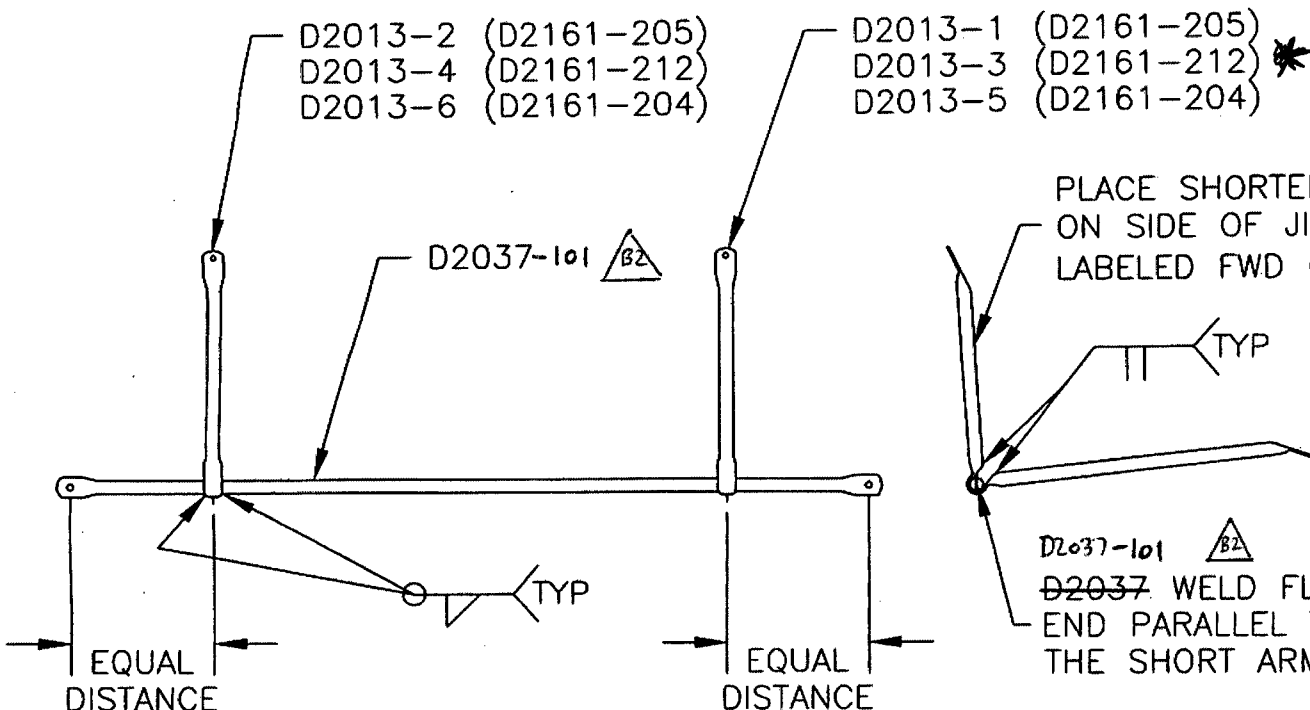
SP 09.09.21

**DART**



DESIGN	DRAWN BY	DART AEROSPACE LTD
JB	RT	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
KE	RT	D2161
DATE	TITLE	SHEET 1 OF 1
99.06.07	MIRROR BRACKET	SCALE
	NTS	

A	93.04.29	NEW ISSUE
B	99.06.07	REDRAWN FOR CLARITY ADDED -204/-205/-212 DESIGNATIONS
B1	02.03.25	CHANGE FINISH
B2	07.06.14	D2037-101 W/



DETAIL OF D2161-204  
DETAIL OF D2161-205  
DETAIL OF D2161-212

NOTE: WELD ASSEMBLY  
USING JIG DT8065

FINISH: ~~POWDER COAT ASSEMBLY BLACK~~  
~~CRINKLE (4.3.5.3) PER DART QSI 005 4.3~~  
~~POWDER COAT BLACK SANDTEX (4.3.5.7) PER~~  
~~DART QSI 005 4.3~~ B1

51796

RELEASED  
KE 99.06.10